



MATERIAL SAFETY DATA SHEET

PRODUCT NAME: TYFO S	COMPONENT A	PAGE: 1 of 7
MSDS NUMBER: S-A-03	DATE: February 11, 2014	SUPERSEDES: 2/22/13

SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

MANUFACTURER: FYFE CO., LLC 8380 Miralani Drive San Diego, CA 92126	EMERGENCY TELEPHONE NUMBER: 800-424-9300 or 703-527-3887
PRODUCTION IDENTIFICATION NUMBER: Tyfo® S, Component A	INFORMATION TELEPHONE NUMBER: 858-642-0694
CHEMICAL FAMILY: Modified Epoxy Resin	

SECTION II: HAZARDOUS INGREDIENTS

MATERIAL OR COMPONENT	CAS NUMBER	% BY WEIGHT	OSHA(PEL)	ACGIH(TLV)
Modified Epoxy Resin	Proprietary	44-50	Not determined	Not determined

OSHA HAZARD COMMUNICATION STANDARD

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION III: HAZARD IDENTIFICATION

EMERGENCY OVERVIEW:

APPEARANCE AND ODOR: Clear to amber, viscous liquid with slight odor.

STATEMENTS OF HAZARD:

CAUTION ! MAY CAUSE SKIN AND EYE IRRITATION AND SKIN SENSITIZATION.
CONTACT AT ELEVATED TEMPERATURES CAN RESULT IN THERMAL BURNS.

PRIMARY ROUTES OF EXPOSURE:

EYES--YES SKIN CONTACT--YES INHALATION--NO INGESTION--NO

HMIS RATING:

HEALTH--2 FLAMMABILITY--1 PHYSICAL HAZARDS--0 SPECIAL--NONE

POTENTIAL HEALTH EFFECTS:

EYE CONTACT: May cause eye irritation. Corneal injury is unlikely

SKIN CONTACT: Prolonged contact may cause skin irritation with local redness. Repeated contact may cause skin irritation with local redness.

SKIN ABSORPTION: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

SKIN SENSITIZATION: Has caused allergic skin reactions in humans. Contains component(s) which have demonstrated the potential for contact allergy in mice.

INHALATION: At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material, mist or aerosols may cause respiratory irritation.

INGESTION: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

ASPIRATION HAZARD: Based on physical properties, not likely to be an aspiration hazard.

CANCER INFORMATION: Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen. Although some weak evidence of

carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic.

OTHER: Dust from machining the cured product may cause mechanical irritation of eyes, skin, nose, throat and upper respiratory tract.

EXPOSURE LIMITS FOR CURED PRODUCT DUST:	OSHA(PEL) 15 mg/m ³ (Total) 5 mg/ m ³ (Respirable)	ACGIH(TLV) 10 mg/m ³ (Total) 3 mg/ m ³ (Respirable)
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SECTION IV: FIRST AID MEASURES

EYES: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

SKIN CONTACT: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Safety shower should be located in immediate work area.

INHALATION: Move person to fresh air; if effects occur, consult a physician.

INGESTION: No emergency medical treatment necessary.

GENERAL: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), no additional symptoms and effects are anticipated.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION V: FIRE FIGHTING MEASURES

MEANS OF EXTINCTION: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

EXTINGUISHING MEDIA TO AVOID: Do not use direct water stream. May spread fire.

SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

HAZARDOUS COMBUSTION PRODUCTS: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolics. Carbon monoxide. Carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is emitted when burned without sufficient oxygen.

ADVICE FOR FIREFIGHTERS

FIRE FIGHTING PROCEDURES: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of re-ignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this MSDS.

SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes firefighting helmet, coat, trousers, boots, and gloves).

Avoid contact with this material during firefighting operations. If contact is likely, change to full chemical resistant firefighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

SECTION VI: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to Section 7, Handling, for additional precautionary measures.

ENVIRONMENTAL PRECAUTIONS: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP: Contain spilled material if possible. Absorb with materials such as: Sand. Polypropylene fiber products. Polyethylene fiber products. Remove residual with soap and hot water. Collect in suitable and properly labeled containers. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling information and exposure guidelines. See Section 13, Disposal Considerations, for additional information.

SECTION VII: HANDLING AND STORAGE

General Handling: Avoid prolonged or repeated contact with skin. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Avoid use of electric band heaters. Failures of electric band heaters have been reported to cause drums of liquid epoxy resin to explode and catch fire. Application of a direct flame to a container of liquid epoxy resin can also cause explosion and/or fire.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Store in a cool, dry place with adequate ventilation (35F – 109F). Store in closed containers. Keep sealed from dirt and moisture. Keep away from open flames and high temperatures.

SECTION VIII: EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE/FACE PROTECTION: Use safety glasses (with side shields).

SKIN PROTECTION: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

HAND PROTECTION: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Neoprene. Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

RESPIRATORY PROTECTION: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

INGESTION: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

ENGINEERING CONTROLS

VENTILATION: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES

<p>APPEARANCE AND ODOR</p> <p>Odor threshold</p> <p>pH</p> <p>Melting Point</p> <p>Freezing Point</p> <p>Boiling Point (760 mmHg)</p> <p>Flash Point – Closed Cup</p> <p>Evaporation Rate</p> <p>Flammability</p> <p>Flammability Limit in Air</p> <p>Vapor Pressure</p> <p>Vapor Density (air=1)</p> <p>Specific gravity (H₂O=1)</p> <p>Solubility in water (by weight)</p> <p>Partition Coefficient, n-octanol/water (log Pow)</p> <p>Autoignition Temp</p> <p>Dynamic Viscosity</p> <p>Kinematic Viscosity</p> <p>Liquid Density</p> <p>Henry's Law Constant (H)</p>	<p>Clear to amber, viscous liquid with slight odor</p> <p>no test data available</p> <p>no test data available</p> <p>Not Applicable</p> <p>No test data available</p> <p>320 C (608F) DSC</p> <p>264-268 C (500-514F)</p> <p>no test data available</p> <p>No</p> <p>Lower: Not Applicable</p> <p>Upper: Not Applicable</p> <p>0.000000046 Pa @ 25C</p> <p>No data available</p> <p>1.16 @ 20C</p> <p>5.4 – 8.4 mg/l @ 20C EU method A.6 (water solubility)</p> <p>3.242 Estimated</p> <p>Not applicable</p> <p>11,000-14,000 mPa.s @ 25C ASTM D445</p> <p>No test data available</p> <p>1.16 g/cm³ @ 25C ASTM D4052</p> <p>4.93E-5 Pa*m³/mole @ 25C</p>
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SECTION X: STABILITY AND REACTIVITY

STABILITY: Stable under normal handling and storage conditions.

INCOMPATIBLE MATERIALS: Avoid contact with strong oxidizing agents, strong Lewis or mineral acids and strong mineral and organic bases especially primary and secondary aliphatic amines.

POSSIBILITY OF HAZARDOUS REACTIONS: Polymerization will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with heat build-up.

CONDITIONS TO AVOID: Avoid short term exposures to temperatures above 300 °C (572 °F). Avoid prolonged exposure to temperatures above 250 °C (482 °F). Potentially violent decomposition can occur above 350 °C (662 °F). Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid.

INCOMPATIBLE MATERIALS: Avoid contact with oxidizing materials. Avoid contact with: Acids. Bases. Avoid unintended contact with amines.

HAZARDOUS DECOMPOSITION PRODUCTS: Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

SECTION XI: TOXICOLOGICAL INFORMATION

MATERIAL OR COMPONENT TOXICITY DATA:

MEDIAN LETHAL DOSE (SPECIES):

ORAL (LD ₅₀)	Modified epoxy resin	>15,000 mg/kg (Rat)
INHALATION (LC ₅₀)	Modified epoxy resin	No deaths in saturated Air, 8 hours
DERMAL (LD ₅₀)	Modified epoxy resin	>23,000 mg/kg (Rabbit)

IRRITATION INDEX, ESTIMATION OF IRRITATION (SPECIES):

SKIN	1. Modified epoxy resin	1. Moderately irritating. Prolonged contact may cause skin irritation.
EYES	1. Modified epoxy resin	1. Slight irritation. May cause irritation
SENSITIZATION	1. Modified epoxy resin	1. Possible sensitization

OTHER:**Repeated Doses Toxicity**

Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

Chronic Toxicity and Carcinogenicity

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic.

Developmental Toxicity

Resins based on the diglycidyl ether of bisphenol A (DGEBA) did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

Reproductive Toxicity

In animal studies, did not interfere with reproduction.

Genetic Toxicology

In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

SECTION XII: ECOLOGICAL INFORMATION**Toxicity**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 h: 2 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, *Daphnia magna* (Water flea), static test, 48 h, immobilization: 1.8 mg/l

Aquatic Plant Toxicity

ErC50, *Scenedesmus capricornutum* (fresh water algae), static test, Growth rate inhibition, 72 h: 11 mg/l

Toxicity to Micro-organisms

IC50; Bacteria, 18 h: > 42.6 mg/l

Aquatic Invertebrates Chronic Toxicity Value

Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, NOEC: 0.3 mg/l

Persistence and Degradability

Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is moderate

Mobility in soil

Mobility in soil: Potential for mobility in soil is low (Koc between 500 and 2000)., Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

SECTION XIII: DISPOSAL CONSIDERATIONS

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

SECTION XIV: TRANSPORTATION INFORMATION
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DOT Non-Bulk

NOT REGULATED

DOT Bulk

NOT REGULATED

IMDG**Proper Shipping Name:** Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)**Hazard Class:** CLASS 9 **ID Number:** UN 3082 **Packing Group:** PG III**EMS Number:** F-A,S-F**Marine pollutant.:** Yes**ICAO/IATA****Proper Shipping Name:** Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)**Hazard Class:** CLASS 9 **ID Number:** UN3082 **Packing Group:** PG III**Cargo Packing Instruction:** 964**Passenger Packing Instruction:** 964**Additional Information**

MARINE POLLUTANT

SECTION XV: REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	Yes
Delayed (chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING ! THE STATE OF CALIFORNIA HAS DETERMINED THAT THE FOLLOWING LISTED MATERIAL OR COMPONENT CHEMICALS IN THIS PRODUCT MAY CAUSE CANCER, BIRTH DEFECTS OF OTHER REPRODUCTIVE HARM: Epichlorohydrin (CAS # 106-89-8), known to cause cancer, trace amount. Phenyl Glycidyl Ether (CAS # 122-60-1), known to cause cancer, trace amount.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

WHMIS (CANADA): CLASSIFICATION: Class D, Division 2, Subdivision B, Toxic

THIS PRODUCT DOES NOT CONTAIN OR IS NOT MANUFACTURED WITH OZONE DEPLETING SUBSTANCES AS IDENTIFIED IN THE TITLE VI, CLEAN AIR ACT "STRATOSPHERIC OZONE PROTECTION" AND THE REGULATIONS SET FORTH IN 40 CFR, PART 82.

SECTION XVI: OTHER INFORMATION**Hazard Rating System:****HMIS Health 2 Flammability 1 Physical Hazard 0 Special None**

SPECIAL PRECAUTIONS: Empty containers will retain some of the product residue. When handling of disposing of them, follow all label warnings, other instructions and waste disposal procedures.

EXPLANATION AND DISCLAIMER: Wherever such words or phrases as "hazardous," "toxic," "carcinogen," etc. appear herein, they are used as defined or described under state employee right-to-know laws, Federal OSHA laws or the or the direct sources for these laws such as the International Agency for Research on Cancer (ISRC), the National Toxicology Program (NTP), etc. The use of such words or phrases should not be taken to mean that we deem or imply any substance or exposure to be toxic, hazardous or otherwise harmful. ANY EXPOSURE CAN ONLY BE UNDERSTOOD WITHIN THE ENTIRE CONTEXT OF ITS OCCURRENCE, WHICH INCLUDES SUCH FACTORS AS THE SUBSTANCE'S CHARACTERISTICS AS DEFINED IN THE MSDS, AMOUNT AND DURATION OF EXPOSURES, OTHER CHEMICALS PRESENT AND PREEXISTING INDIVIDUAL DIFFERENCES IN RESPONSE TO THE EXPOSURE.

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